

- ▶ NBR 3345 is essentially an acrylonitrile (31-35%) and 1,3-butadiene copolymer obtained by emulsion polymerization method with the use of fatty acid soaps as emulsifier in accordance with the ecologically clean technology. Medium content of acrylonitrile, heightened oil resistance.
- ▶ Product characteristics: appearance – bales from light-yellow to pink or light-beige color; weight of a bale  $30 \pm 0,5$  kg;
- ▶ Shelf life is 1 year since the date of manufacture. Storage conditions: at the temperature not higher than 30 °C, in place protected from direct sunlight and atmospheric precipitation.
- ▶ Package: plywood 1,26 mt or plastic container 0,54 mt.

<i>Parameter</i>	<i>NBR 3345</i>	<i>Test method</i>
Mooney viscosity MML 1+4 (100 °C)	42-48	ASTM D 1646
Volatile matter content, wt %	$\leq 0,8$	ASTM D 5668
Ash content, wt %	$\leq 0,5$	ASTM D 5667
Acrylonitrile content, wt %	31-35	method of supplier
<b><i>ASTM D 3187 (method A), 145 °C × 50 min</i></b>		
Tensile stress at 300 % elongation, MPa	$\geq 8,8$	ASTM D412
Tensile strength, MPa	$\geq 22,5$	ASTM D412
Ultimate elongation, %	$\geq 450$	ASTM D412
<b><i>Curing characteristics of rubber compound</i></b> <b><i>Rheometer MDR 2000, measurement conditions: 160 °C, deformation of 0.5°, MH at 30 min</i></b>		
Minimum torque (ML), dNm	0,8-1,8	ASTM D 5289
Maximum torque (MH), dNm	12,4-16,8	ASTM D 5289
Scorching time (ts1), min	1,9-4,3	ASTM D 5289
Time to 50% of full cure (t 50), min	3,4-6,2	ASTM D 5289
Time to 90% of full cure (t 90), min	12,2-18,2	ASTM D 5289

**These figures are only intended as a guide and should not be used in preparing specifications.**