PRODUCT DATA SHEET





Product Description A non-staining, brominated isobutylene-isoprene

copolymer with low Mooney viscosity

Supply Form Bales

Polymer Properties

Property	Nominal Value with Unit	Test Method
Mooney Viscosity ML (1+8) 125 °C	32 MU	ISO 289 / ASTM D 1646
Bromine Content	1,80 wt %	Internal Method

Other Product Features

Property		Typical Value with Unit	Test Method
Ash Content		≤ 0,7 wt %	ISO 247 / ASTM D 5667
Volatile Content		≤ 0,7 wt %	ISO 248 / ASTM D 5668
Cure Characteristics		Test formulation according to mixer (based on IRB 7)	ISO 4658 - Miniature internal
		MDR 160°C, micro-dies, ± 0.5 degree arc, 30 min running time, no preheat	
MH		4,9 dN.m	ISO 6502 / ASTM D 5289
ML		13,4 dN.m Chennai Bangal	ISO 6502 / ASTM D 5289
t'10		2,7 min	ISO 6502 / ASTM D 5289
t'90		8,6 min	ISO 6502 / ASTM D 5289
Packaging	<u>`</u>	34 kg bales wrapped in EVA film or PE film; 30 bales on pallet (1020 kg) or 36 bales on pallet (1224 kg)	
Product Safety	177	Relevant safety data and references as well as the possibly necessary warning labels can be found in the corresponding safety data sheet, which is available on http://www.butyl.com.	

These raw material properties are typical and, unless specifically indicated otherwise, are not to be considered as delivery specification.

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